



PRODUCT DATA SHEET

PLIOGUM® 6643A Elastomer

CHEMICAL DESCRIPTION

PLIOGUM® 6643A is a Kosher and Halal food grade polymer manufactured by the hot polymerization of butadiene and styrene in accordance with Good Manufacturing Practices. PLIOGUM® 6643A meets all applicable requirements of the U.S. Food and Drug Administration, the Food Chemicals Codex, and the regulations governing chewing gum base components established in Italy, France, Germany, Spain, and other countries.

APPLICATIONS

PLIOGUM® 6643A is widely used in chewing gum base and bubble gum base applications when BHA is the required antioxidant. It is most suitable for chewing gum with a firmer chew.

It is also used in other food contact applications, such as food can sealant. It is a highly branched polymer capable of handling high filler loading.

TYPICAL PROPERTIES

	PLIOGUM® 6643A
Residual Styrene, ppm (FOOD CHEMICALS CODEX @ 30 ppm max)	<= 30
Volatile matter, %	<= 1.0
Ash, %	<= 1.0
Organic acid, %	4.87 +/- 1.12
Bound styrene, % of RHC	47.5 +/- 2.5
BHA analysis, %	0.20 +/- 0.10
Mooney Viscosity, ML1+4 @ 100°C	58 +/-6

PACKAGING

- Three cell cardboard boxes contain 24 x 80-lb. blue film wrapped bales.
- Box Dimensions: 48" L x 30" W x 55" H.
- Weight: Gross: 2025 lb, Net: 1920 lb.

STORAGE & HANDLING

- This product should be stored in its original packaging in a dry atmosphere away from heat and ultraviolet light.
- As a guideline, this product should be re-tested every 18 months following the date of manufacture. The most appropriate test would be Mooney.

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WARRANTY: Unless sold without warranty, this product is warranted to conform to Goodyear's applicable specifications in effect at the date of shipment. SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE. NO OTHER WARRANTY OF ANY KIND WHATSOEVER, EITHER ORAL OR WRITTEN, INCLUDING IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHER WARRANTY OF QUALITY IS EITHER EXPRESSED OR IMPLIED FOR THIS PRODUCT. GOODYEAR SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES, EVEN IF GOODYEAR HAS BEEN NOTIFIED OF THE POTENTIAL OF SUCH A LOSS OR CLAIM OR FOR ANY AMOUNT IN EXCESS OF THE APPLICABLE PURCHASE PRICE. This warranty is null and void should the product be subject to abuse, modification, misused or mishandled.

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